



# KJF

## Top satisfaction & Top confidence

*Top satisfaction &  
Top confidence*

*For better Quality,  
For better Service!*



 **KJF CO.,LTD.**

[www.kjfkorea.com](http://www.kjfkorea.com)

Main Office & Factory :#586-10, Hwajeon-Dong, Gangseo-Gu, Busan, Korea  
Overseas Sales : Tel: +82-51-600-9330 Fax: +82-51-600-9355 E-mail: [sales@kjfkorea.com](mailto:sales@kjfkorea.com)  
Domestic Sales : Tel: +82-51-600-9300 Fax: +82-51-600-9366 E-mail: [kjf1197@kjfkorea.com](mailto:kjf1197@kjfkorea.com)

 **KJF CO.,LTD.**

For better *Quality*,  
For better *Service!*

## CEO Message

**KJF** strives to ensure  
the better quality, the better service for your company

**KJFCO.,LTD.** has been engaging in Flanges & Fittings business fields over 22 years and enjoying a good reputation all over the world.

We have been supplying our high quality products such as Flanges, Forged Nozzles, Forged Fittings, Heat Exchanger & Flow Element to the industries of Petroleum, Chemical, Oil & Gas, Electric, Nuclear power plant, On-Off shore plant, Ship building and Heavy industry & Construction since 1993.

Moreover through our own laboratory for strict quality control, we promise our World-wide potential customers to supply our high quality products.

We deeply appreciate the continuous encouragement and support given by our valued World-wide customers.

**KJF** will continue its R&D to satisfy our customer's demands with Top Quality products and services.

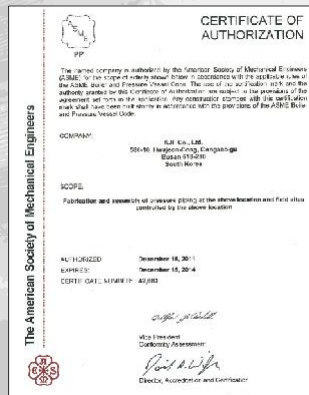
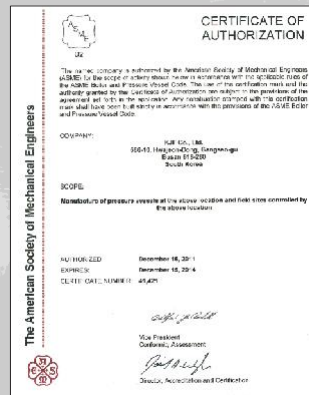
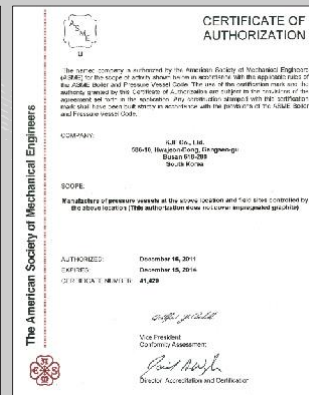
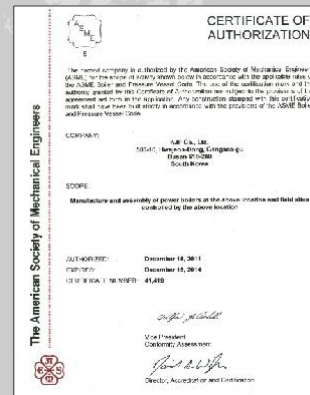
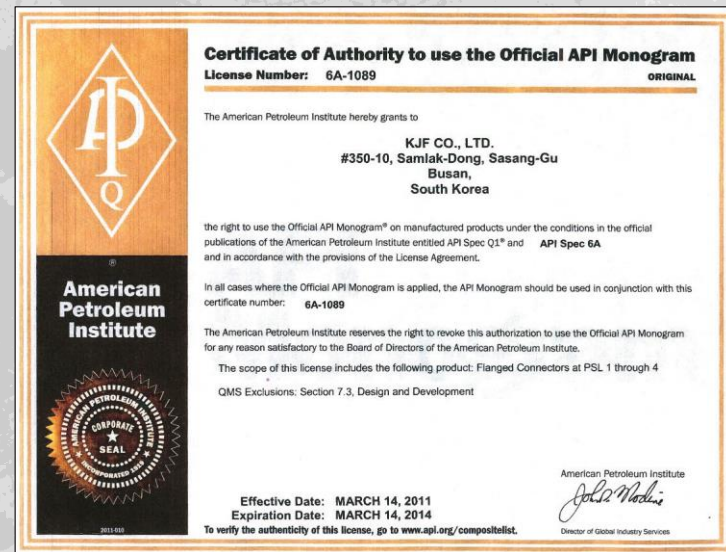
Sincerely yours

President-CEO Tae Sik, Baek



# Quality Certificates

- ISO 9001:2008 by Lloyd
- ISO 14001:2004 by ICR
- PED 97/23/EC by Lloyd
- API by American Petroleum Institute
- ASME S Stamp
- ASME U Stamp
- ASME U2 Stamp
- ASME PP Stamp



# History

- 2015 May CRN approved all across Canada
- 2014 Mar Approved Vendor by KOC in Kuwait
- 2013 Apr Certified ISO 14001:2004 by International Certification Registrar
- 2012 Sep Supplied Heat Exchangers to GS Caltex
- 2011 Nov Certified ASME 'U', 'U2', 'S', 'PP' STAMP
- Mar Certified API 6A by American Petroleum Institute(API)
- 2010 Nov Supplied Forged Flanges to PETROBRAS off shore project in Brazil
- Jul Accredited as a Venture and Inno-biz company
- 2009 Dec Supplied Forged Flanges and Tube Sheets to POGC & NIOC project in Iran
- Sep Awarded 10 Million Dollars Export Tower Awards by Korea International Trade Association
- Apr Approved Vendor by PTTEP in THAILAND
- Mar Supplied Forged Flanges to TECHNIP project
- Feb Certified PED 97/23/EC by Lloyd's Register
- 2008 Dec Supplied Forged items to EXXON MOBIL project
- Sep Approved Vendor by ADCO, ZADCO, NPCC
- Jul Approved Vendor by TAKREER(Abu Dhabi Oil Refining Company)
- Feb Certified ISO 9001:2000 by Lloyd's Register
- 2007 Nov Awarded 5 Million Dollars Export Commemoration Awards by KOTRA
- Oct Supplied Forged Flanges and Nozzles to PETRONAS project
- Sep Supplied Forged Flanges to GASCO project
- Jul Supplied Forged Nozzles to NPCC project
- 2005 May Certified ISO 9001:2000 by KSA-QA
- 1993 Nov Founded KJF CO., LTD.

# Facilities

*KJF is a key Player in Oil & Gas And Petrochemical Industry*

## Section A



MCT(CNC)M/C

MAX. 2200Ø

Turning M/C

MAX. 3500Ø



Turning M/C

MAX. 2000Ø

Turning M/C

MAX. 1600Ø



CNC Turning M/C

MAX. 1600Ø

Drilling M/C

MAX. 5000Ø



Drilling M/C

MAX. 3000Ø

Drilling M/C

MAX. 2000Ø



Drilling M/C

Lathe M/C

MAX. 850Ø×2000L



Lathe M/C

MAX. 800Ø×1800L

Lathe M/C



# Facilities

*KJF is a key Player in Oil & Gas And Petrochemical Industry*

## Section B

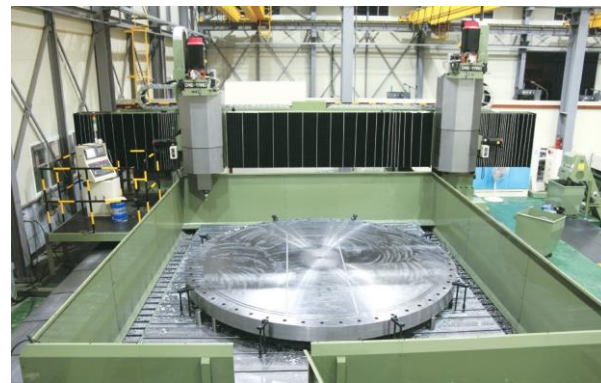


CNC BTA Drilling M/C

MAX. 5000Ø

CNC Gantry Drilling M/C

MAX. 5000Ø



CNC Turning M/C

MAX. 3500Ø

CNC M/C

MAX. 400Ø



## Section C



Cutting M/C

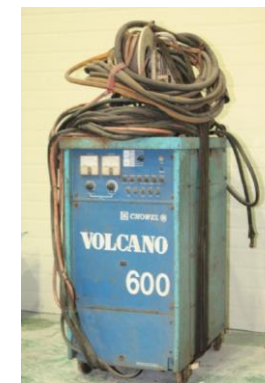
ASME Welding Overlay M/C



Heat-Furnace

Welding Device

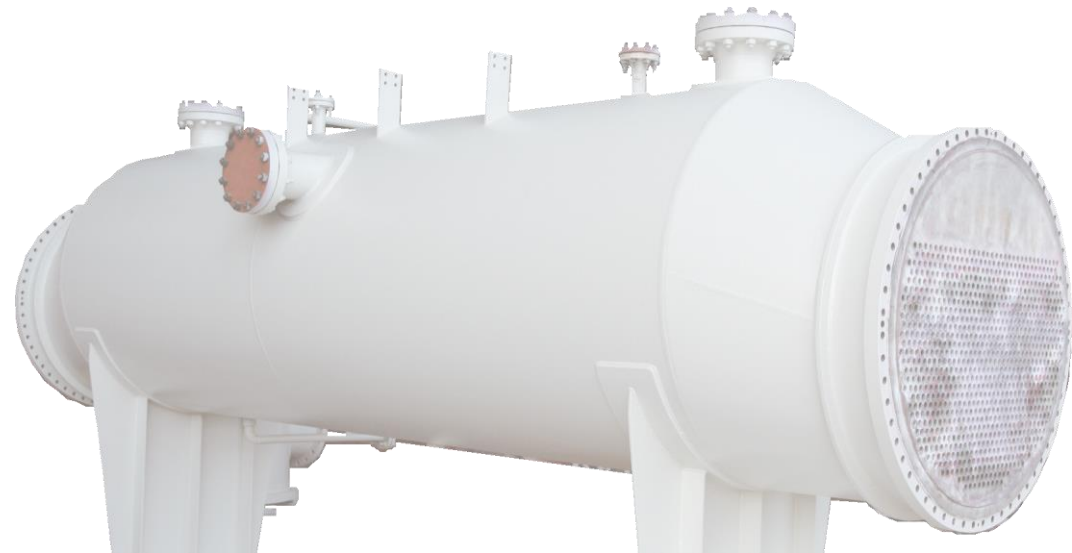
Packing



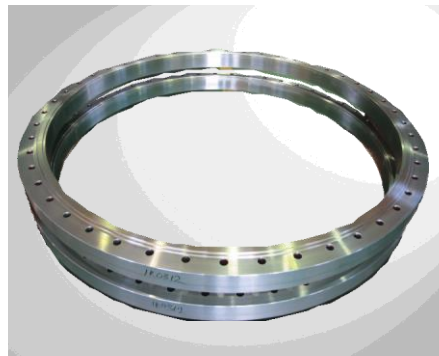
# Products

*Competes with the world in the new technology!*

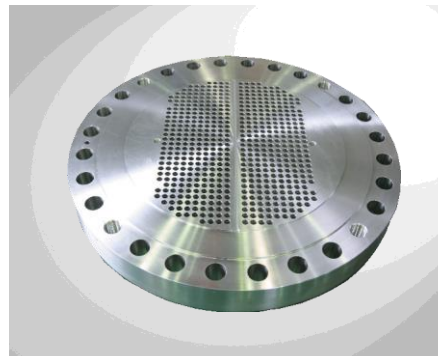
- Oil&Gas / Petrochemical Plants Part
- Pressure Vessel Part
- Heat Exchanger Part
- Towers Columns, Reactors Part



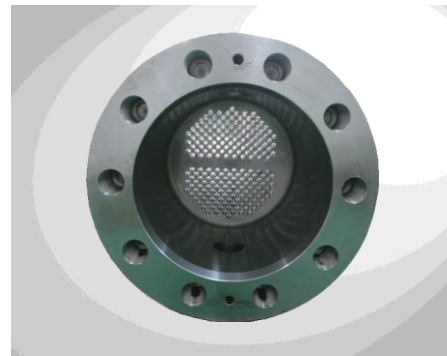
Tube Sheet



Girth Flange



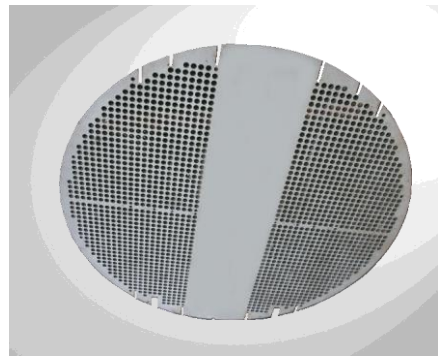
Tube Sheet



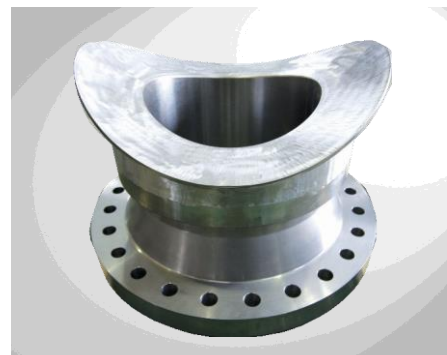
Tube Sheet



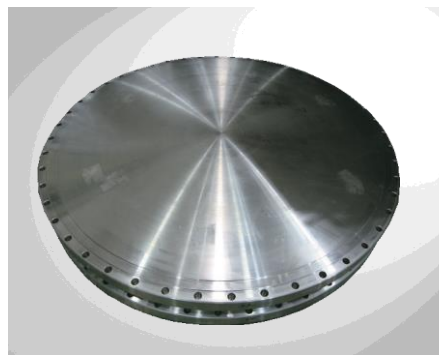
Tube Sheet



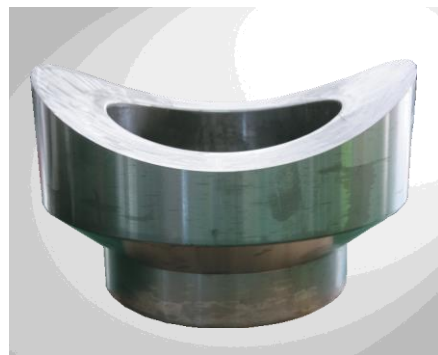
Baffle



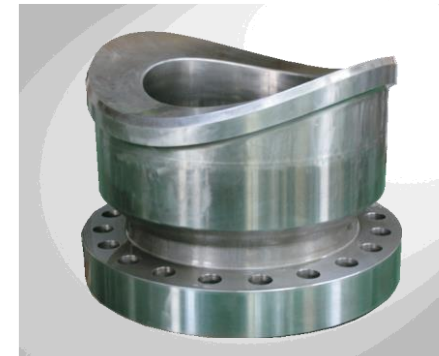
Forged Neck



Channel Cover



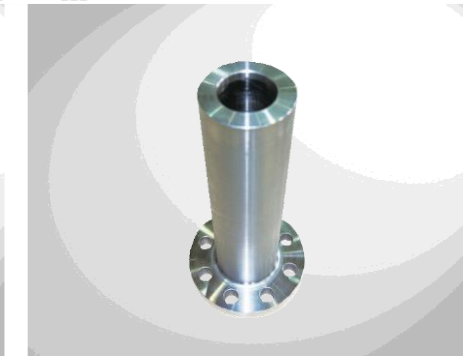
Forged Nozzle



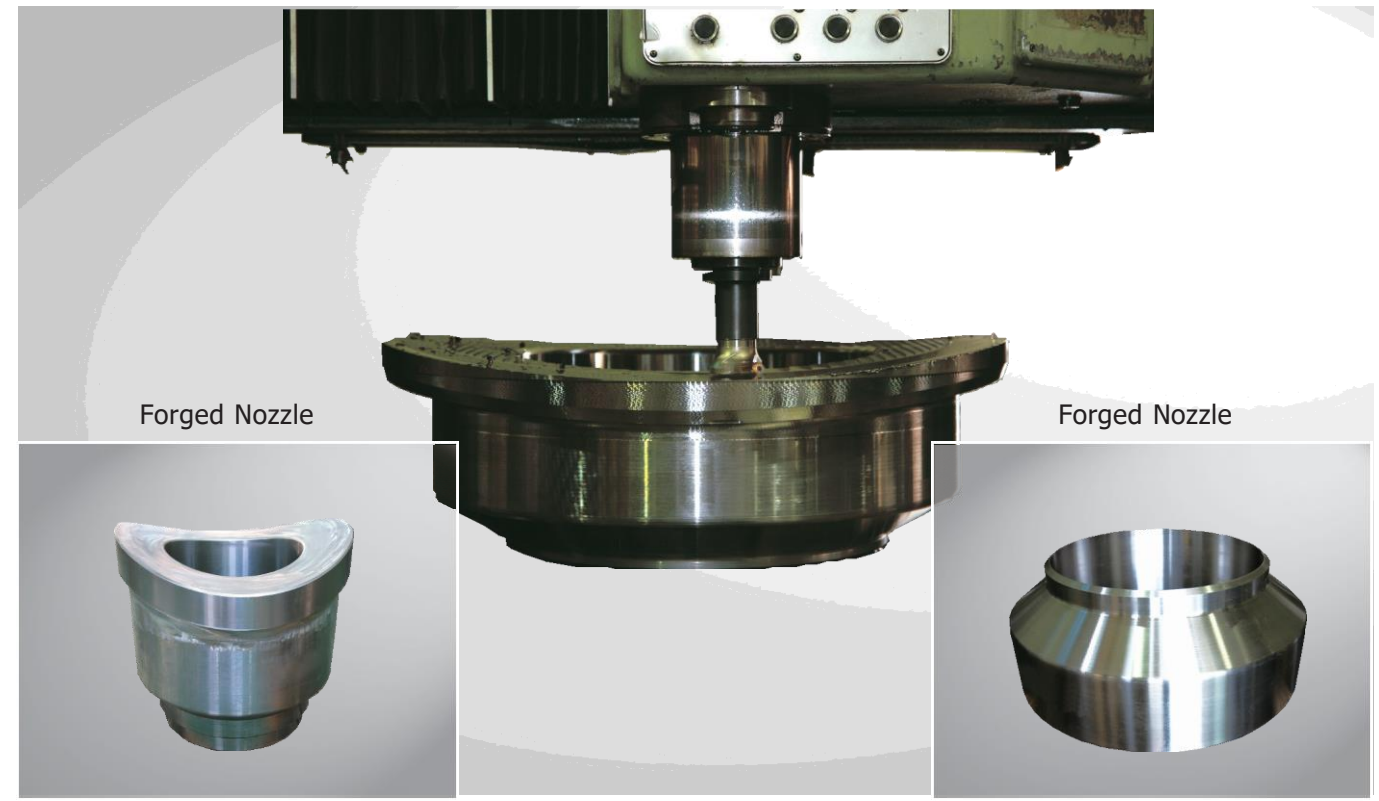
Forged Neck



FVC

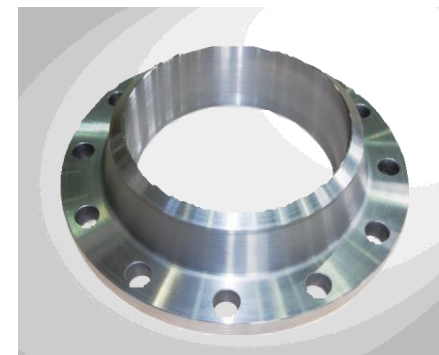


Long Welding Neck

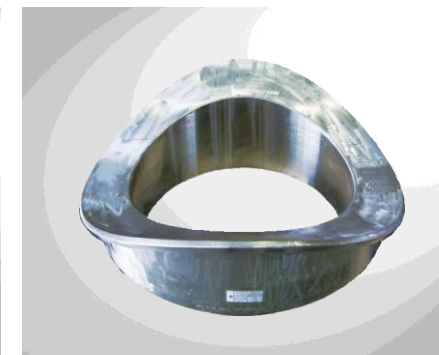


Forged Nozzle

Forged Nozzle



Welding Neck



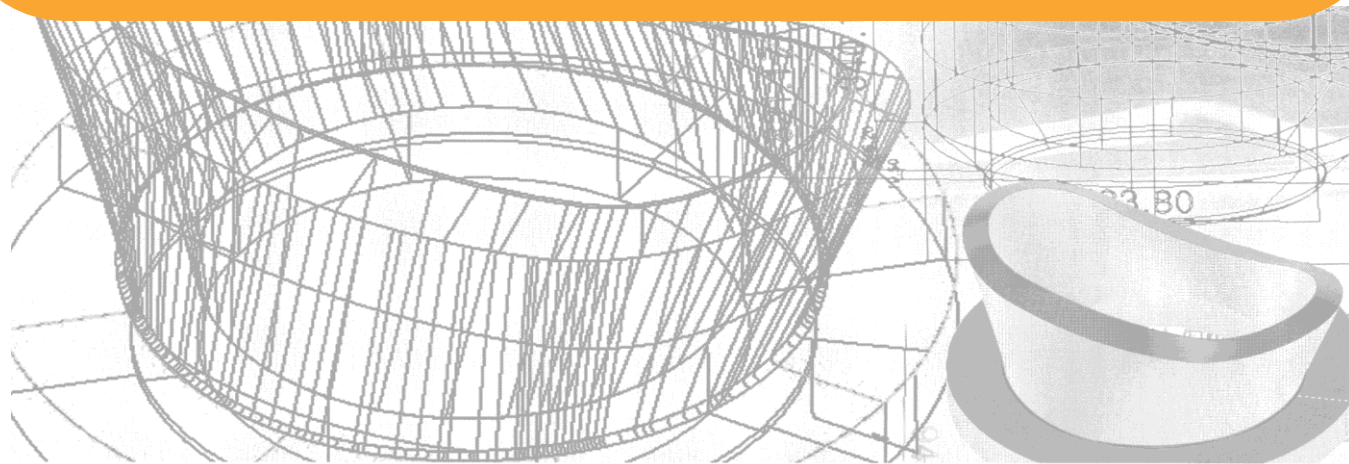
Forged Nozzle



Forged Nozzle

## Specific Design Products

*We can do in accordance with Approval drawings for specific Design*



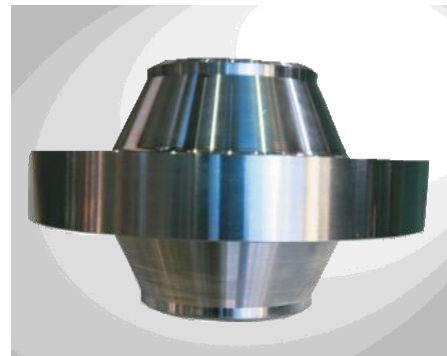
Venturi Tube



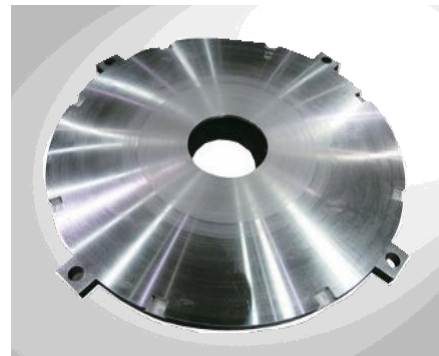
Forged Nozzle



Gear Shaft



Anchor Flange



Drum Cover



Tube Sheet



Forged Nozzle



Bleed Ring with Flangeolet



Weld Overlay

## Standard Products

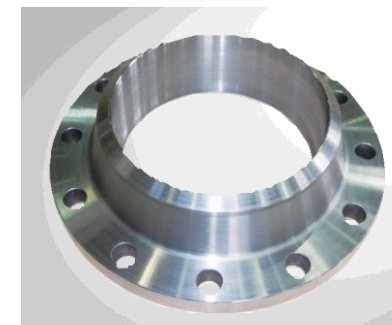
*We can Supply ALL International Standard item*

### Standard Flanges and Forged Fittings

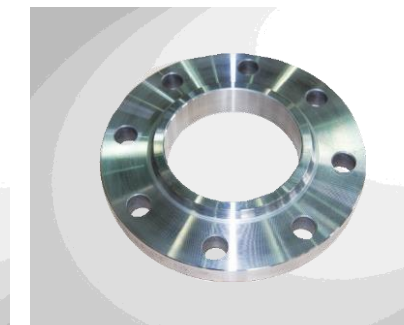
ANSI Flanges(including API, JIS, MSS, AWWA, DIN)  
Welding Neck, Slip on, Socket weld, Threaded, Blind, Lap Joint, Ring Joint,  
Long Welding Neck, Orifice, Spectacle Blind, Spacer, Spade

High Pressure Fittings  
Elbows 45D & 90D, Equal Tees, Reducers, Couplings, Caps, Swage Nipples etc.

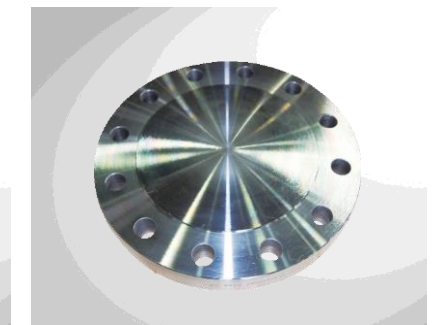
Branch Outlet Fittings  
Flange Outlet, Welding Outlet, Nipple Outlet, Socket Outlet, Thread Outlet, Elbolet, Latrolet etc.



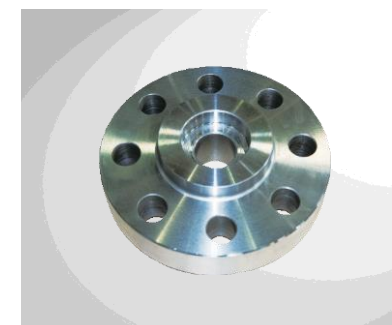
Welding Neck



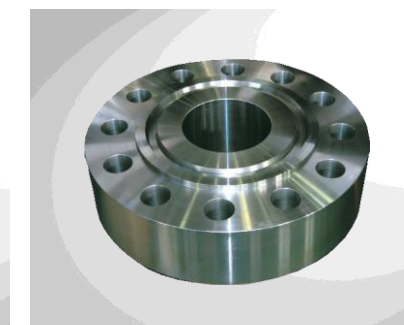
Slip On



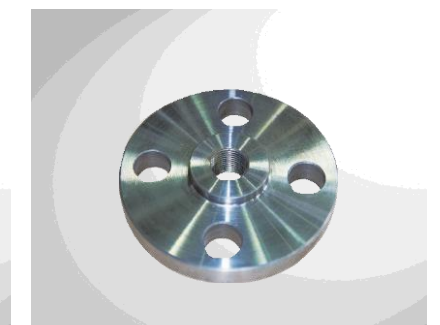
Blind



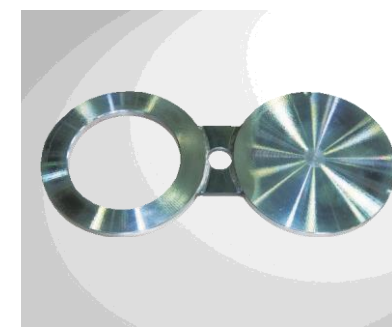
Socket Weld



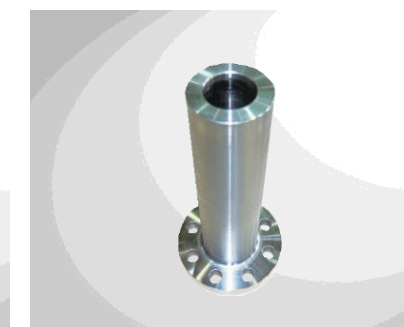
WNRJT



Threaded



Spectacle Blind



Long Welding Neck



Forged Tee

# Special Products

*Differential pressure flow element device*

- Heat Exchangers
- Welding & Cladding

- Pressure Vessel

## Shell & Tube Heat Exchangers (Condenser)



## Welding Type

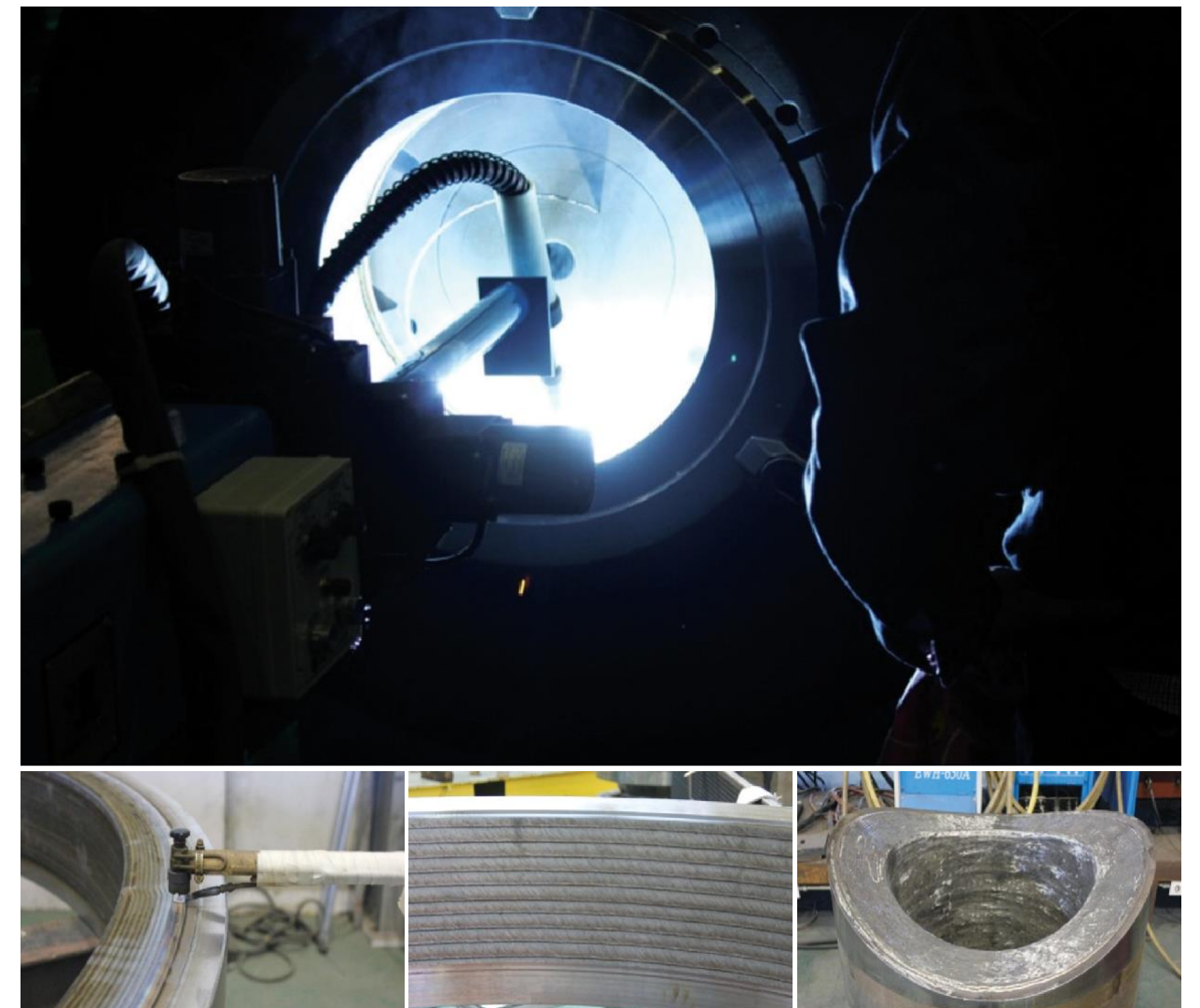
SAW, Auto GTAW/GMAW, FCAW, LINING, WOL (Welding Overlay & Cladding)

## Welding Material

Monel(70Ni-30Cu), SUS304, SUS308L, SUS309, SUS316, SUS316L, SUS317L, SUS321, Inconel625, Inconel825, CuNi, Hastelloy, Duplex.

## Certificate

ISO 9001 / 2008, ASME STAMP "U", "U2", "S" & "PP"



## Pressure Vessel & Drum



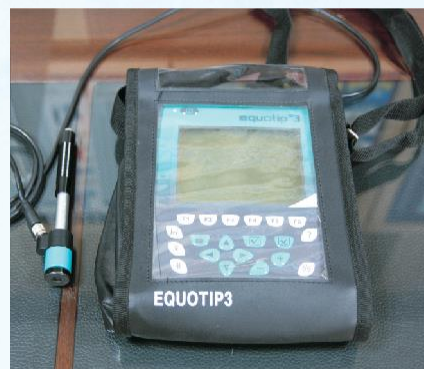
# Quality Management

KJF strives to ensure the Better Quality, the Better service for your company.

KJF is proud of its superlative Quality Assurance System designed to meet the requirements of its customers.



We will be the most Valuable Partner in the near Future with your care!



## Main Material (JIS, DIN, ASTM, etc. available)

GRADE	CHEMICAL COMPOSITION									UNS NO.	DIN	Tensile Strength	Yield Strength	Brinell
	C	Mn	P	S	Si	Ni	Cr	Mo	N			Min. ksi(MPa)	Min. ksi(MPa)	Hardness
LOW ALLOY STEELS														
F1	0.28	0.06-0.90	0.045	0.045	0.15-0.35			0.44-0.65		K12822	15M03	70(485)	40(275)	143-192
F5	0.15	0.3-0.60	0.03	0.03	0.5	0.5	4.0-6.0	0.44-0.65		K41545	12CrMo19-5	70(485)	40(275)	143-217
F9	0.15	0.3-0.60	0.03	0.03	0.50-1.10		8.0-10.0	0.90-1.10		K90941	12-CrMo9-1	85(585)	55(380)	179-217
F91	0.08-0.12	0.3-0.60	0.02	0.01	0.20-0.50	0.4	8.0-9.5	0.85-1.05		K90901	X10CrMoV-Nb9-1	85(585)	60(415)	248max
F92	0.07-0.13	0.3-0.60	0.02	0.01	0.5	0.4	8.50-9.50	0.30-0.60				90(620)	64(440)	269max
F11	0.05-0.15	0.3-0.60	0.03	0.03	0.50-1.00		1.00-1.50	0.44-0.65		K11597	13CrMo44	60(415)	30(205)	121-174
F12	0.05-0.15	0.3-0.60	0.045	0.045	0.5		0.8-1.25	0.44-0.65		K11562	16CrMo44	60(415)	32(220)	121-174
F22	0.05-0.15	0.3-0.60	0.04	0.04	0.5		2.00-2.50	0.87-1.13		K21590	10CrMo9-10	60(415)	30(205)	170max
F23	0.04-0.10	0.10-0.60	0.03	0.01	0.5		1.92-2.60	0.05-0.30		K41650		74(510)	58(400)	220max
SCM440	0.38-0.43	0.60-0.90	0.03	0.03	0.15-0.35	0.25	1.90-1.20	0.15-0.30			42CrMo4			
SNCM439	0.36-0.43	0.60-0.90	0.03	0.03	0.15-0.35	1.60-2.00	0.60-1.00	0.15-0.30			36CrNiMo4			
SCM430	0.28-0.33	0.60-0.90	0.03	0.03	0.15-0.35	0.25	0.90-1.20	0.15-0.30						
LF3	0.2	0.9	0.035	0.04	0.20-0.35	3.3-3.7	0.3	0.12						
STAINLESS STEELS (MARTENSITIC)														
F6a	0.15	1	0.04	0.03	1	0.5	11.5-13.5			S41000	X12Cr13	70(485)	40(275)	143-207
STAINLESS STEELS (FERRITIC)														
F429	0.12	1	0.04	0.03	0.75	0.5	14.0-16.0			S42900		60(415)	35(240)	190max
F430	0.12	1	0.04	0.03	0.75	0.5	16.0-18.0			S43000		60(415)	35(240)	190max
STAINLESS STEELS (AUSTENITIC)														
F304L	0.03	2	0.045	0.03	1	8.0-13.0	18.0-20.0			S30403	x2CrNi19-11	70(485)	25(170)	
F310	0.25	2	0.045	0.03	1	19.0-22.0	24.0-26.0			S31000	X12CrNi25-20	75(515)	30(205)	
F316L	0.03	2	0.045	0.03	1	10.0-15.0	16.0-18.0	2.0-3.0		S31603	X2CrNiMo18-14-3	70(485)	25(170)	
F317L	0.03	2	0.045	0.03	1	11.0-15.0	18.0-20.0	3.0-4.0		SS31703		70(485)	25(170)	
F321	0.08	2	0.045	0.03	1	9.0-12.0	17.0-19.0			S32100	X6CrNiTi18-10	75(515)	30(205)	
F347	0.08	2	0.045	0.03	1	9.0-13.0	17.0-20.0			S34700	X6CrNiNb18-10	75(515)	30(205)	
F44	0.02	1	0.03	0.01	0.8	17.5-18.5	19.5-20.5	6.0-6.5		S31254		94(650)	44(300)	
310S	0.06					20	25			S31008		515-75	205	
904L	0.02					25	20	4.5	Nca15cu	N08904		550	245	
254	0.02					18	20	6.2	N.cu	S31254		655	350	
6MO.1925	0.02					24	21	6.2	N.cu	No8926		650	295	
STAINLESS STEELS (DUPLEX)														
F51	0.03	2	0.03	0.02	1	4.5-6.5	21.0-23.0	2.5-3.5		S31803	X2CrNiMoN22-5-3	90(620)	65(450)	
F53	0.03	1.2	0.035	0.02	0.8	6.8-8.0	24.0-26.0	3.0-5.0		S32750	X2CrNiMoCuN25-7-4	116(800)	80(550)	310max
F904L	0.03	2	0.04	0.03	1	23.0-28.0	19.0-23.0	4.0-5.0		N08904		71(490)	31(215)	
SUSF329J 3L	0.03	2	0.04	0.03	1	4.50-6.50	21.0-24.0	2.50-3.50	0.08-0.20					
F60										S32205				
CARBON STEELS														
A105	0.35	0.60-1.05	0.035	0.04	0.10-0.35	0.4	0.3	0.12			CK25	70(485)	36(250)	187
A350LF2	0.3	0.60-1.35	0.035	0.04	0.15-0.30	0.4	0.3	0.12				70-95(485-655)	36(250)	197
A350LF3	0.2	0.9	0.035	0.04	0.20-0.35	3.3-3.7	0.3	0.12				70-95(485-655)	37.5(260)	
A694F65	0.26	1.4	0.025	0.025	0.15-0.35							77(530)	65(450)	
S45C	0.42-0.48	0.60-0.90	0.3	0.35	0.15-0.35						CK45			
ALLOY STEELS														
ALLOY20	0.07	2	0.45	0.35	1	32-38	19-21	2.0-3.0		NO8020	2.466			
ALLOY625	0.1	0.5	0.015	0.015	0.5	58	20-23	8.0-10.0		NO6625	2.4856			
ALLOY800	0.1	1.5		0.015	1	30-35	19-23			NO8800				
A800H/HT	0.05-0.10	1.5		0.015	1	30-35	19-23			NO8810/11				
ALLOY825	0.05	1		0.03	0.5	38-46	19.5-23.5	2.50-3.50		NO8825	2.4858			
ALLOY600	0.15					76	15		Fe=8	NO6600	2.4816	550	240	
ALLOY 800H/800HT	0.08					32	21		Fe=46	NO8810/NO8811	1.4958/1.4876	450	170	
ALLOY C276	0.01					57	16	16	Fe=5.5	NO10276	2.4819	690	283	
ALLOY 400	0.15					65			Fe=1.6	NO4400	2.4366/2.4360	195	485	
B171 C46400									Cu=60					
B171 C70600		1				9.0 11.0			Cu=88					